# **Antibody-Based CAR T Cells Produced** by Lentiviral Transduction

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One promising approach to treat hematologic malignancies is the usage of patient-derived CAR T cells. There are continuous efforts to improve the function of these cells, to optimize their receptor, and to use them for the treatment of additional types of cancer and especially solid tumors. In this protocol, an easy and reliable approach for CAR T cell generation is described. T cells are first isolated from peripheral blood (here: leukoreduction system chambers) and afterwards activated for one day with anti-CD3/CD28 Dynabeads. The gene transfer is performed by lentiviral transduction and gene transfer rate can be verified by flowcytometric analysis. Six days after transduction, the stimulatory Dynabeads are removed. T cells are cultured in interleukin-2 conditioned medium for several days for expansion. There is an option to expand CAR T cells further by co-incubation with irradiated, antigen-expressing feeder cell lines. The CAR T cells are ready to use after 10 (without feeder cell expansion) to 24 days (with feeder cell expansion). © 2020 The Authors.

Basic Protocol: Generation of CAR T cells by lentiviral transduction

Keywords: CAR T cells • chimeric antigen receptor • lentiviral transduction

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## **INTRODUCTION**

During the last three decades, novel treatment options for the therapy of cancer patients have been introduced to the fields of hematology and oncology. Especially novel immunotherapies, including the use of cancer-antigen-specific monoclonal antibodies, bispecific antibodies and checkpoint inhibitors that improve antitumor responses with less pronounced off-target effects as compared to chemotherapy, diversified the therapeutic options (June & Sadelain, 2018). One approach for the treatment of cancer patients is the redirection of autologous, patient-derived T cells toward a novel specificity by the introduction of a chimeric antigen receptor (CAR) transgene. Utilizing the binding moiety of a monoclonal antibody in a scFv format, the CAR is able to detect surface antigens without the need for a presentation via molecules of the major histocompatibility complex. A breakthrough for the field of CAR therapy was achieved in 2017, when the FDA approved two CD19-specific CAR T cell products, Tisagenleleucel and Axicabtagene Ciloeucel, for the treatment of B cell acute lymphocytic leukemia and non-Hodgkin lymphoma, or Large B cell lymphoma, respectively (Maude et al., 2018; Neelapu et al., 2017). Due to the success of CD19 CAR T cell therapy, a wide panel of cancer-associated cell surface antigens has been investigated as targets for CAR T cells in preclinical and clinical

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Current Protocols in Immunology e93, Volume 128 Published in Wiley Online Library (wileyonlinelibrary.com). doi: 10.1002/cpim.93 studies, including but not limited to BCMA, Mesothelin, GD2, EGFR, Her2, CD22, CD123, CD30, ROR1, ROR2, SLAMF7, or α<sub>ν</sub>β<sub>3</sub> (Charrot & Hallam, 2019; Gogishvili et al., 2017; Hudecek et al., 2010; Jetani et al., 2018; Peng et al., 2017; Prommersberger et al., 2018).

Techniques for isolation, activation, and culture of human T cells as well as the gene transfer for expression of synthetic designer molecules are broadly available to the field, nowadays also in kit-based formats leading to reduced variation and operator-related bias. Nevertheless, we have made the experience that manufacturing of a high-quality CAR T cell product often fails due to operational factors.

Therefore, this protocol is intended to enable the user to reliably generate T cells expressing a given chimeric antigen receptor targeting a specific antigen. The workflow includes the isolation of donor-derived T cells, followed by T cell activation and lentiviral transfer of the CAR transgene.

# STRATEGIC PLANNING (optional)

A mandatory prerequisite for conducting this protocol is the availability of lentiviral particles encoding for the CAR transgene. The underlying plasmid, which can be either self-assembled or purchased (e.g., Creative Biolabs) has to be packaged in viral particles (Lana & Strauss, 2020; Moco, de Abreu Neto, Fantacini, & Picanco-Castro, 2020) or the virus particles for certain CAR constructs can be purchased directly (e.g., G&P Biosciences, Creative Biolabs).

If the CAR vector is assembled on a custom basis, the user has to have the sequence of a specific antibody in scFv format and needs to consider which promotor should drive CAR transgene expression in the T cells. In addition, all non-antigen-binding parts of the CAR receptor strongly influence its function. For example, we have shown that the length and amino acid sequence of the extracellular spacer domain of the CAR play important roles in optimal antigen recognition and anti-tumor function (Hudecek et al., 2013, 2015). Moreover, choice and composition of the intracellular signaling module (e.g., CD28 or 4-1BB costimulation domains) is crucial for a pronounced antitumor function (Guedan et al., 2018). Furthermore, the user has to decide which kind of T cells or T cell subsets (e.g., CD4<sup>+</sup> and/or CD8<sup>+</sup>, naïve vs memory T cells) should be selected for modification with the CAR transgene (Sommermeyer et al., 2016; Turtle, Hanafi, Berger, Gooley, et al., 2016; Turtle, Hanafi, Berger, Hudecek, et al., 2016).

Another important point to think of is the way if and how the CAR can be detected on the T cell surface after gene transfer. One possibility, also implemented in the CAR vector design in our lab is the use of a transduction marker like truncated EGF receptor separated from the CAR itself by a T2A ribosomal skipping sequence (Wang et al., 2011). Other options are the incorporation of a short c-myc or FLAG tag directly in the CAR molecule itself (Birkholz et al., 2009; Bridgeman et al., 2010). A third possibility is the use of specific target antigen-based detection reagents like the one that is available to detect CD19-specific CAR T cells (e.g., CD19 CAR Detection Reagent, Miltenyi Biotec).

**BASIC PROTOCOL** 

## GENERATION OF CAR T CELLS BY LENTIVIRAL TRANSDUCTION

By processing this protocol, the user will be able to generate CAR T cells functional evaluation within 7-14 days (excluding time needed for optional purification and further expansion steps).

Biocoll separating solution (RT, density 1.077 g/ml, isotone; Merck, cat. no.

#### Materials

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Peripheral blood from leukoreduction system chamber (or other source of PBMC)

DPBS (Gibco, cat. no. 14190-094)

DPBS/EDTA (4°-8°C): DPBS (Gibco, cat. no. 14190-094) + 0.4% v/v 0.5 M EDTA (final concentration 2 mM; Gibco: cat. no. 15575-020)

MACS buffer (degassed,  $4^{\circ}$ - $8^{\circ}$ C): PBS (Gibco, cat. no. 14190-094) + 0.5% v/v FCS (Gibco, cat. no. 10500064) + 0.4% (v/v) 0.5 M EDTA (final concentration 2 mM; Gibco, cat. no. 15575-020)

Dynabeads Human T-Activator CD3/CD28 (Gibco, cat. no. 11161D)

Immunomagnetic cell sorting Kit (MACS Miltenyi Biotec, e.g. CD8 Microbeads, cat. no. 130 045 201 for CD8-expressing cells)

7-AAD Staining solution (Miltenyi Biotec cat. no. 130-111-568)

T cell medium (37°C): 1640 RPMI with HEPES and Glutamax (Gibco, cat. no. 72400054) + 10% (v/v) human serum (e.g., from Red Cross Blood Service) + 1% (v/v) Glutamax + 1% (v/v) Penicillin–Streptomycin (Gibco, cat. no. 15140122) + 0.1% (v/v) 2-Mercaptoethanol (final concentration 50  $\mu$ M; Gibco, cat. no. 31350010)

Recombinant human IL-2, premium grade (Miltenyi, cat. no. 130-097-746)

Lentiviral vector encoding the CAR [produced on a custom basis as described e.g., in Moco et al., 2020 or commercially available, e.g., from Creative BioLabs (Lenti-CD19 CAR (scFv-BB $\tau$ , 104882)-VP, cat no. VP-CAR-LC633]

Polybrene (Millipore, cat. no. TR-1003-G)

Antibodies for QC of separation, e.g., CD3-PE (Miltenyi Biotec, REA613, cat no. 130-113-139), CD4-PE-Vio770 (Miltenyi Biotec, REA623, 130-113-227), CD8-VioBlue (Miltenyi Biotec, REA734, 130-110-683)

Optional: Antibodies/detection reagents to detect the CAR; please refer to the Strategic Planning section, also in biotinylated form if enrichment of CAR-positive T cell product is wanted

Optional for enrichment of CAR-positive T cells: Anti-Biotin MicroBeads (Miltenyi Biotec, cat no. 130-090-485

(Optional for expansion: target-antigen-positive feeder cell line, e.g., for CD19-specific CAR T cells: Jeko-1)

Trypan Blue solution 0.4% (Gibco cat. no. 15250061)

Leucosep tubes (Greiner, cat. no. 227290) Centrifuge

15- and 50-ml conical tubes

Neubauer improved counting chamber (Brand, cat. no. 717805)

Incubator (CO<sub>2</sub>, humidified)

Laboratory microscope (e.g., Zeiss PrimoVert, cat. no. 491206-0006-000)

QuadroMACS Separator (Miltenyi, cat. no. 130-090-976)

LS columns (Miltenyi, cat. no. 130-042-401)

Flow cytometer (needed for QC)

48-well, 24-well, 12-well, 6-well cell culture plates (tissue-culture treated)

Vortex mixer

MACS MultiStand (Miltenyi, cat. no. 130-042-303)

DynaMag - 15 Magnet (ThermoFisher Scientific, cat. no. 12301D)

25-cm<sup>2</sup> cell culture flasks (tissue-culture treated)

Gamma irradiator, optional

*NOTE*: Size of columns (e.g., LS or MS) depends on the number of labeled cells, please refer to the specific manual of the Immunomagnetic sorting kit

# Day 1, 1/3—Isolation of PBMC from peripheral blood by density gradient centrifugation

1. Prepare two Leucosep tubes by adding 15 ml Biocoll separating solution and centrifuge for 1 min at  $700 \times g$ ,  $20^{\circ}$ C.

- 2. Distribute the content of one leukoreduction system chamber into two 50-ml conical tubes.
- 3. Fill each tube with room temperature DPBS to a total volume of 35 ml.
- 4. Carefully transfer the diluted blood cells into the Leucosep tubes.
- 5. Centrifuge for 15 min at  $700 \times g$ ,  $20^{\circ}$ C, deceleration without break.
- 6. Harvest PBMC layer and transfer into two new 50-ml conical tubes.
- 7. Wash PBMC twice, each time with 40 ml cold PBS/EDTA (0.4 %) by centrifugation for 10 min at  $370 \times g$ , 8°C.
- 8. Aspirate the supernatant completely.
- 9. Count the cells using 0.4 % Trypan Blue solution and counting chamber and continue processing.

# Day 1, 2/3—Immunomagnetic purification of T cells or T cell subsets from PBMC using Miltenyi MicroBeads, MACS columns and separators

The isolation of the desired cell population is performed according manufacturer's instruction. Keep cells and buffers at 4°C during the procedure whenever possible.

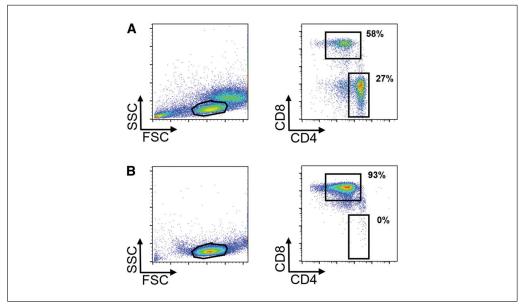
Following is an example for the positive selection of human CD8<sup>+</sup> T cells (use CD8 MicroBeads cat. no. 130-045-201) with LS Columns (cat. no. 130-042-401):

- 10. Centrifuge the cell suspension for 10 min at  $300 \times g$ , 4°C.
- 11. Aspirate the supernatant completely.
- 12. Resuspend the cell pellet in 80  $\mu$ l of MACS buffer per 10<sup>7</sup> total cells.
- 13. Add 20  $\mu$ l of CD8 MicroBeads per 10<sup>7</sup> total cells.
- 14. Mix well by inverting the tube 5 times and incubate for 15 min at  $4^{\circ}-8^{\circ}$ C.
- 15. Wash the cells by adding 1-2 ml of MACS buffer per  $10^7$  cells.
- 16. Centrifuge for 10 min at  $300 \times g$ ,  $4^{\circ}$ C.
- 17. Aspirate the supernatant completely.
- 18. Resuspend up to  $10^8$  cells in 500  $\mu$ l MACS buffer.
- 19. Place the column in the magnetic field of a suitable MACS Separator.
- 20. Prepare the column by rinsing with 3 ml MACS buffer.
- 21. Apply the cell suspension onto the column.
- 22. Collect the unlabeled cells that pass through and wash the column 3 times, each time with 3 ml MACS buffer.

Only add new buffer when the column reservoir is empty.

- 23. Remove the column from the separator and place it on a 15-ml conical tube.
- 24. Pipette appropriate amount of MACS buffer onto the column. Immediately flush out magnetically labeled cells by firmly pushing the plunger (provided with the LS/MS columns) into the column.

As quality control, the purity of enriched T cells should be analyzed by flow cytometry. Stain for single cells (FSC-A vs. FSC-H), live/dead (7-AAD<sup>+</sup>/7-AAD<sup>+</sup>), and for subset markers for which the T cells were sorted (e.g., CD3, CD4, CD8). Sample data shown in Figure 1.



**Figure 1** Isolation of CD8<sup>+</sup> from healthy donor PBMC. PBMCs were isolated from LRC using Ficoll density gradient (Day 1, 1/3) and CD8-positive T cells were isolated by magnetic separation (Day 1, 2/3). PBMCs (**A**) and T cells after isolation (**B**) were stained with CD4-PE/Cy7 and CD8-VioBlue and subjected to analysis on a Miltenyi MACSQuant flow cytometer. Gates were set on lymphocytes (FSC/SSC).

# Day 1, 3/3—Activation of T cells with anti-CD3/CD28 Dynabeads

- 25. Count isolated T cells and prepare an appropriate amount of T cell medium.
- 26. Take off the amount of cells required for transduction. We use  $5 \times 10^5$  cells per transduction condition and save some cells to use as an untransduced control.
- 27. Centrifuge for 10 min at  $300 \times g$ ,  $4^{\circ}$ C.
- 28. Aspirate the supernatant completely.
- 29. Resuspend the cells in T cell medium at a concentration of  $1 \times 10^6$  cells per ml.
- 30. Distribute 0.5 ml per well of a 48-well plate.
- 31. Vortex the Dynabeads and take the appropriate amount—basically use  $5 \times 10^5$  beads per transduction condition (1:1 cell-to-bead ratio)
- 32. Wash the Dynabeads once as described in manufacturer's instruction.
  - Add an equal amount, or at least 1 ml, of MACS buffer to the Dynabeads and incubate them for 1 min on a magnet, before discarding supernatant.
- 33. Resuspend Dynabeads in T cell medium at a concentration of  $1\times10^6$  beads per transduction condition.
- 34. Distribute Dynabeads to the T cells by adding 0.5 ml of the resuspended Dynabeads per well.
- 35. Add 50 IU/ml IL-2 to the T cells
- 36. Incubate in a humidified CO<sub>2</sub> incubator at 37°C.

#### Day 2—Transduction of activated T cells

37. Thaw the lentivirus at room temperature and mix it briefly.

38. Gently remove 667 μl from each well of the 48-well plate, without touching the T cells.

333  $\mu$ l medium remain on the T cells. Assume  $5 \times 10^5$  T cells per well.

39. Add 5 μg/ml polybrene per well.

Predilution of polybrene (c = 10 mg/ml) 1:10 in T cell medium may facilitate pipetting.

40. Add lentivirus at a MOI of 3.

For  $5 \times 10^5$  T cells, you need  $1.5 \times 10^6$  TU (transforming units) lentivirus.

- 41. Centrifuge the plate f0r 45 min at  $800 \times g$ ,  $32^{\circ}$ C, slow acceleration, no break for deceleration.
- 42. Incubate the cells for 4 hr in a humidified CO<sub>2</sub> incubator at 37°C.
- 43. After 4 hr, add 667 µl fresh T cell medium per well.
- 44. Add 50 IU/ml IL-2 to each well.

# Day 3 and after—Expansion of transduced T cells

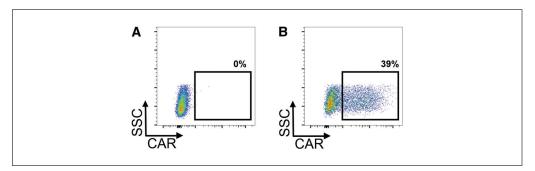
Expand T cells for up to 2 weeks. Examine cultures daily, noting cell size and shape.

- 45. Exchange half of the medium every two days, each time also adding IL-2 to a final concentration of 50 IU/ml the T cells.
- 46. Count the T cells twice weekly after thorough resuspension. When the cell density exceeds  $2 \times 10^6$  cells/ml, transfer the cells into a bigger vessel, diluting them to  $5 \times 10^5$  cells/ml.

### Day 6—Removal of Dynabeads

- 47. Harvest the T cells and transfer them into a 15-ml conical tube.
- 48. Gently resuspend the T cells in their medium within the tube to remove cells sticking to the Dynabeads.
- 49. Place the tube in a magnetic stand.
- 50. After 1 min, remove T cells suspension without touching the Dynabeads and transfer them to the culture vessel and scale up as needed.

As quality control, the transduction efficiency of T cells should be analyzed by flow cytometry. Therefore, stain for live/dead, the relevant T cell subset, and the CAR-specific transduction marker that was used (e.g., Myc-tag or EGFR). Sample data shown in Figure 2.



**Figure 2** Efficacy of lentiviral gene transfer. CD8-positive T cells were activated (Day 1, 3/3) and lentivirally transduced (Day 2) with a transgene encoding for CAR and truncated EGFR as transduction marker. 6 days after transduction, cells were stained with CD8-VioBlue and EGFR-specific antibody to detect the CAR<sup>+</sup> cells. Cells were subjected to analysis on a Miltenyi MACSQuant flow cytometer. Gates were set on Lymphocytes (FSC/SSC) and CD8<sup>+</sup> T cells.

## **Optional** steps

If the expression cassette of the CAR contains a tag (e.g., Myc-tag, FLAG-tag or truncated EGFR), CAR-expressing T cells can be enriched on day 10 or after. Therefore, transduced T cells can be labeled and sorted with a suitable tag-target reaction. The cells are first stained with a tag-specific biotinylated antibody and afterward with anti-Biotin magnetic beads. CAR T cells can be enriched by positive magnetic sorting as denoted at Day 1, 2/3.

Another optional step is the expansion of CAR T cells with feeder cells at day 10 or after. Therefore, T cells are stimulated with an irradiated, antigen-expressing target cell line for at least 10 days or longer. As an example, the CD19<sup>+</sup> Jeko-1 cell line can be used to expand CD19-CAR T cells. Irradiation of the feeder cells is mandatory to stop prevent them from overgrowing the T cells.

Expansion of  $5 \times 10^5$  CAR T cells in a 25-cm<sup>2</sup> flask

- 51. Resuspend CAR T cells by pipetting up and down and count them.
- 52. Take  $5 \times 10^5$  CAR T cells and centrifuge for 10 min at  $300 \times g$ , room temperature.
- 53. Resuspend the CAR T cells in 10 ml T cell medium and put them in a 25-cm<sup>2</sup> flask.
- 54. Harvest feeder cells and count them.
- 55. Take  $1 \times 10^7$  feeder cells and centrifuge for 10 min at  $300 \times g$ , room temperature.
- 56. Resuspend feeder cells in T cell medium.
- 57. Irradiate feeder cell line to 80 Gy.
- 58. Resuspend the feeder cells by pipetting up and down and count them.
- 59. Take  $3.5 \times 10^6$  feeder cells and centrifuge for 10 min at  $300 \times g$ , room temperature.
- 60. Resuspend the pellet in 10 ml T cell medium and add them to CAR T cells.

IL-2 is not added on the first day of expansion!

Expand T cells for up to 10 days. Examine cultures daily, noting cell size and shape. Exchange half of the medium every 2 days, each time also adding 50 IU/ml IL-2 to the T cells. After 5 days, feeder cells should be gone from the culture. CAR T cell phenotype should be analyzed by flow cytometry and T cells can be used for functional analysis.

### **COMMENTARY**

## **Background Information**

In the last decade, CAR T cells have revolutionized the field of hematologic malignancies and first CAR T cell products have now been approved by FDA and EMA. As research in this field constantly progresses, the approaches used for CAR T cell generation are continually changing. The protocol which is finally chosen for CAR T cell production depends on different factors, such as the type of CAR, CAR T cell usage after production (pre-clinical or clinical), and the used T cell subset. The present protocol has been tested on a variety of different types of T cells, including CD3<sup>+</sup> bulk T cells, CD4<sup>+</sup> and CD8<sup>+</sup> T cells (as described above), as well as subsets of these, comprising Effector or Central

Memory, Naïve, as well as Stem Memory T cells (TSCM), for which only different isolation kits have to be used in protocol step *Day 1, 2/3* while the rest of protocols can be performed unchanged. There are various possibilities, how to activate T cells, how to perform the gene transfer, or how to expand the T cells. This protocol was chosen as it describes an easy, robust, and widely applicable way to generate CAR T cells.

#### **Critical Parameters**

CAR T cells have to be considered as "living drug." Therefore, their production, expansion, and also their functionality, do not only depend on the protocol that is used for manufacturing. There

might also be some donor-dependent variation, which might have influence on T cell activation, viability, or state of T cell differentiation. Especially when using patient-derived blood as starting material, the underlying disease and medical treatment might influence CAR T cell expansion and function.

## **Troubleshooting**

## Low transduction efficiency

The achieved transduction rate depends on different factors: The state of T cell activation at the time point of transduction and the quality of the virus batch might be the most critical factors. There is also some variance when performing T cell transductions on different donors. If transduction rates stay constantly low, T cell activation at the time point of viral transduction should be verified (e.g., by FACS staining for CD25, CD69). In addition, higher MOIs can be applied for transducing the T cells (up to a MOI of 10).

#### Low T cell numbers

If T cell numbers are already low at the beginning of the culture, something might have gone wrong during the T cell sort. Therefore, it is helpful to check the composition of PBMC before magnetic T cell sorting and to calculate how many T cells can be expected after sorting. Stick to the protocol that is provided by the vendor (Miltenyi) and monitor the temperature of the reagents and cells.

It also has to be considered that some cells might die during lentiviral transduction, especially if MOIs are increased.

If T cells are not satisfyingly expanding after successful gene transfer, this could be due to a low degree of stimulation. Check if the amount of Dynabeads was calculated correctly. As Interleukin-2 has only a relatively short shelf life when not being frozen, we recommend to freeze small working aliquots to avoid repeated freeze-thaw cycles and long-term storage in a non-frozen state. In some donors, earlier removal of CD3/CD28 Dynabeads leads to higher cell counts.

## **Understanding Results**

When the respective steps are conducted properly, the user can expect to get a >90% pure T cell population after magnetic T cell isolation (exemplary data shown in Fig. 1). Typical ranges for transgene-positive T cells 7 days after lentiviral transduction at an MOI of 3 are 40%-80% for CD4<sup>+</sup> T cells and 20%-50% for CD8<sup>+</sup> T cells, which prove to be

more resistant to gene transfer (exemplary data shown in Fig. 2).

#### **Time Considerations**

The whole process of CAR T cells generation, including T cell isolation, stimulation, lentiviral transduction,, and expansion, takes approximately 10-14 days, depending on the expansion kinetics of the T cells that are donor-dependent. If the derived CAR T cells should undergo a second round of expansion to increase the number of cells, an additional 10-14 days have to be added.

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